



Available Block Machining Options

USA Can Fulfill Virtually All of Your Custom Block Machining Needs When You Place Your Order!

Custom Deck Heights:

Decks can be ordered milled to your specification for custom applications.

Custom Bore Sizes:

Order your cylinder bores in the sizes you need right from Dart. Final hone is required to finish.

Cam Bore Resizing:

Available cam upgrades include 2.125", 50mm Roller, 55mm Roller, 55mm Babbitt, 60mm Roller & 60mm Babbitt.

Lifter Bore Resizing:

Lifter bores can be ordered resized for .874" & .904" lifters.

Bronze Lifter Bushings:

Bronze bushed lifter bores for .842", .874", .904" and .937" lifters. We also have keyed lifter bushings available.

Lifter Relocating:

We can supply blocks with altered lifter locations for exotic cylinder head applications. We also stock cam cores for some altered lifter locations.

Block Lightening:

Dart has CNC lightening programs which do not compromise the integrity of the block, so that weight can be removed without loss of strength in critical areas.

Main Stud Kits:

Blocks with standard main cap bolts (Little M, Big M and Ford Iron blocks) can be ordered with main cap studs.

Race Series Big Block:

Bore spacing of 4.840" or 4.900" available.

Bore sizes from 4.500" to 4.700" (4.625" maximum at 4.840" bore spacing)

Deck heights from 10.600" to 11.100".

Cam journals from 2.125" to 60mm.

3 different head bolt patterns available.

2 or 4 inside head stud bosses per side available.

Any lifter bore location can be accommodated.

Turbocharged, Supercharged & NO2 - New Compacted Graphite Blocks Available
< Double the Strength Without Added Weight >

